



U.S. EPA Tier 4 Final, EU Stage V 129-225 kW/172-302hp @ 2200 rpm

Specifications

Cat® C7.1 Industrial engine	Metric	Imperial (English)		
Configuration	I-6, 4-stro	I-6, 4-stroke-cycle diesel		
Bore	105 mm	4.13 in		
Stroke	135 mm	5.3 in		
Displacement	7.01 liter	427.7 in ³		
Aspiration		Turbocharged-aftercooled (TA) or Series turbocharged-aftercooled (TTA)		
Compression ratio		16.5:1		
Combustion system	Dire	Direct injection		
Rotation (from flywheel end)	Count	Counterclockwise		
Capacity for liquids – cooling system	15.2 liter	16 U.S. qts		
Lube oil system (refill) sump dependent	13-16 liter	13.7-16.9 U.S. qts		
Engine weight, net dry – approximate	715 kg	1576 lbs		

For additional information on all your power requirements, visit www.cat.com/industrial

Cat® C7.1 Industrial Engine Industrial



Features

Emissions

Meets U.S. EPA Tier 4 Final, EU Stage V emission standards.

Reliable, quiet, and durable power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

High performance

Series turbocharging with smart wastegate available on all ratings for fast response, high power, and increased torque.

Fuel efficiency

Fluid consumption optimized to match operating cycles of a wide range of equipment and applications.

Fuel & oil

Tier 4 Final/Stage V engines require ultra-low sulfur diesel fuel (ULSD with 15 ppm of sulfur or less) and new oil formulations to support the new technology. Cat® engines are designed to accommodate B20 biofuel. Your Cat dealer can provide more information regarding fuel and oil.

Broad application range

Industry leading range of factory configurable ratings and options for agricultural, materials-handling, construction, mining, aircraft ground support, and other industrial applications.

Package size

Exceptional power density enables standardization across numerous applications. Multiple installation options minimize total package size. Ideal for equipment with narrow engine compartments.

Low-cost maintenance

Worldwide service delivers ease of maintenance and simplifies the servicing routine. Hydraulic tappets, multi-vee belts, service free DPF and 500-hour oil change intervals enable low-cost maintenance. Many service items have a choice of location on either side of the engine to enable choice of service access. The S•O•SSM program is available from your Cat dealer to determine oil change intervals and provide optimal performance.

Quality

Every Cat engine is manufactured to stringent standards in order to assure customer satisfaction.

World-class product support offered through global Cat dealer network

- Scheduled maintenance, including S•O•S sample
- Customer Support Agreements (CSA)
- Cat extended Service Coverage (ESC)
- Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program.



Standard engine equipment

Air inlet

Standard air cleaners.

Control system

Full electronic control system, all connectors and wiring looms waterproof and designed to withstand harsh off-highway environments, flexible and configurable software features and well supported SAE J1939 CAN bus enables highly integrated machines.

Cooling system

Top tank temperature 108°C (226°F) as standard to minimize cooling pack size, 50:50 water glycol mix, detailed guidance on cooling system design and validation available to ensure machine reliability.

Exhaust system

Diesel particulate filter supplied with a range of inlet and outlet options, no ash service requirement, passive regeneration.

Flywheels and flywheel housing

Wide choice of drivetrain interfaces, including SAE1, SAE2, or SAE3 configurations.

Fuel System

Electronic high pressure common rail, technology, innovative filter design to ensure maximum protection of the engine.

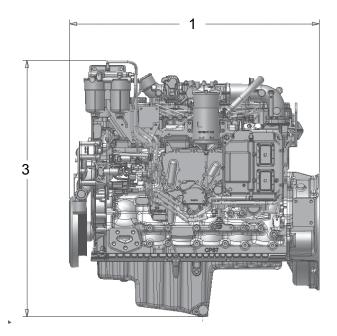
Lube system

Wide choice of sumps for different applications.

Power take off

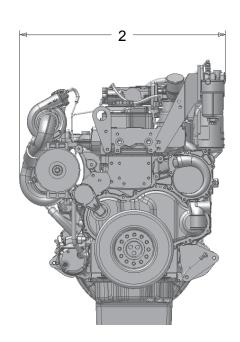
SAE A or SAE B flanges on left-hand side. Righthand side twin PTO also available. Engine power can also be taken from the front of the engine on some applications, factory fitted compressors are also available.

Dimensions



(1) Length TA, TTA: 1063.7 mm (41.9 in)

(2) Width
TA: 753 mm (29.6 in)
TTA: 820.2 mm (32.3 in)

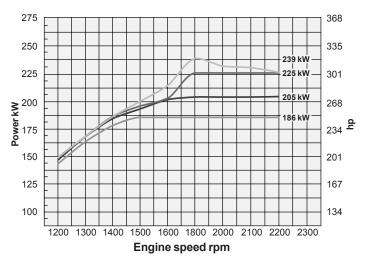


(3) Height TA, TTA: 907 mm (35.7 in)

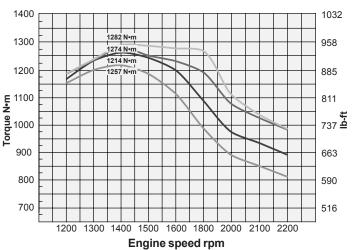


Performance data

Turbocharged-aftercooled - 2200 rpm



129-225 bkW/172-302 bhp



Speed range

Rating	Aspiration	Speed rpm	Peak power kW	Peak power hp	Speed rpm	Peak torque N·m	Peak torque lb-ft
В	TA	2200	129	173	1400	842	621
С	TA	2200	151	202	1400	870	642
В	TTA	2200	151	202	1400	983	725
В	TTA	2200	168	225	1400	1092	805
С	TTA	2200	186	249	1400	1214	895
С	TTA	2200	205	275	1400	1257	927
С	TTA	2200	225	302	1400	1274	940
D	TTA	1800	239	318	1800	1282	945

Rating definitions and conditions

IND-B for service where power and/or speed are cyclic (time at full load not to exceed 80%).

IND-C (Intermittent) is the horsepower and speed capability of the engine where maximum power and/or speed are cyclic (time at full load not to exceed 50%).

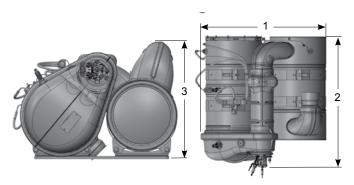
Additional ratings are available for specific customer requirements. Consult your Caterpillar dealer.

IND-D: For service where maximum power is required for periodic overloads (time at full load not to exceed 10% of the duty cycle).

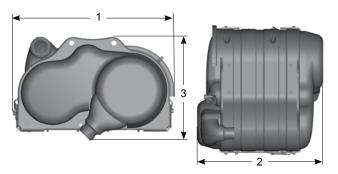
Rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42 780 kJ/kg (18,390 btu/lb) when used at 29°C (84.2°F) with a density of 838.9 g/L.



Aftertreatment Configuration



Aftertreatment 1 - 129 kW to 151 kW



Aftertreatment 2 - 151 kW to 225 kW

Configuration

Approximate size and weight

Control system

- (1) Length 610 mm (24.0 in)
- (2) Width 623 mm (24.5 in)
- (3) Height 453 mm (17.8 in)

Weight — 65 kg (143.3 lbs)

CEM options include:

Basic aftertreatment package (DPF/DOC/SCR)

Note: Final dimensions dependent on configuration

Multiple options available

Configuration

Approximate size and weight

- (1) Length 733 mm (28.9 in)
- (2) Width 769 mm (30.3 in)
- (3) Height 455 mm (18.1 in)

Weight — 107 kg (235.9 lbs)

CEM options include:

Basic aftertreatment package (DPF/DOC/SCR) Note: Final dimensions dependent on configuration

Multiple options available

Aftertreatment features

Regeneration: Passive regeneration completely transparent to the operator.

Mounting: Extensive range of inlets and outlets, as well as remote and on-engine installations, provide

flexibility for many installations.

Service: Service-free DPF for the emissions life of

the engine.

Available in 12 volts or 24 volts systems.

Standard emissions control equipment

CEM: Clean Emissions Module **DOC:** Diesel Oxidation Catalyst **DPF:** Diesel Particulate Filter

NRS: NOx Reduction System SCR: Selective Catalytic Reduction

 $3\ensuremath{\text{"}}$ flex pipe connection kit with straight, $45\ensuremath{\text{"}}$, and

90° options for flexibility.

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